

Top quality products. Exceptional customer service.



Stainless steel / Nickel alloys

Waterjet, plasma / HD plasma, laser, saw, bending, edging...
Plates, sheets, round bars, square bars, angle bars, flat bars

» OUR SERVICES



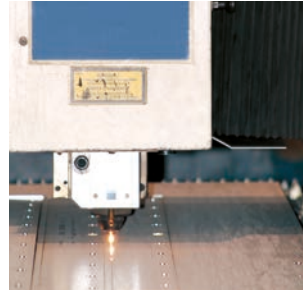
LASER

- » Trumpf TruLaser 5060
- » Trumpf TruLaser 3030
- » Up to 1.25" thick
80" wide
240" long



WATER JET

- » OMAX 80X-1
- » Flow™ dynamic
- » Cuts up to 6" thick
80" wide
240" long
- » Ideal for cutting tight tolerances



PLASMA

- » ESAB Dual 720A system

CONVENTIONAL

- » Water injection up to 3" thick
- » Standard cutting up to 6" thick
120" wide
300" long

HIGH DEFINITION

- » Cuts up to 1" thick
120" wide
300" long
- » Can achieve tighter tolerances than a conventional plasma



SAW CUTTING

- » CNC automatic feed
- » Up to 22" DIA
- » Ability to cut rounds, squares, tube, angles and plate

SHEAR

- » Up to 1/2" thick
144" long
- » Uses precision backstop

SPV COVERING LINE

- » Up to 60" wide
- » Single or dual face capability

BENDING / FORMING

- » Custom bending of angles, channels, and shapes

POLISHING

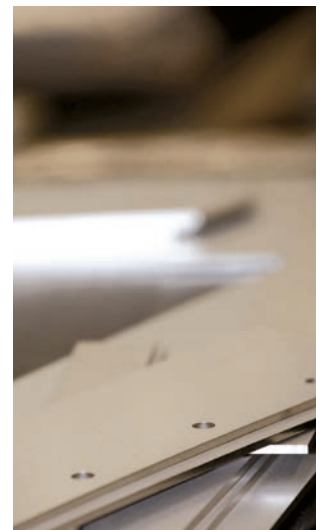
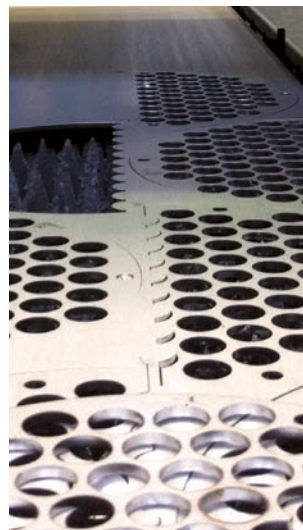
- » Various grit finishes
- » #4, #8, Buff, 180 Grit, 240 Grit, 320 Grit

LARGE BAR EDGING

- » 1/8" – 1/2" thick
- » 1" – 8" wide
- » 48" – 288" long

SMALL BAR EDGING

- » 1/16" – 1/2" thick
- » 3/4" – 10" wide
- » 48" – 144" long



» STAINLESS STEEL

PLATE

- » #1 HRAP
- » $\frac{3}{16}$ " – 6" thick
- » Polishing available upon request
- » ASTM, ASME

SHEET

- » 24ga – $\frac{1}{4}$ " thick
- » 2B, 2D, #4, #8, BA
- » ASTM, ASME, QQS Mill-S

ROUND BAR

- » $\frac{1}{8}$ " – 22"
- » Centerless ground, smooth turned, cold drawn, HRAP
- » ASTM, ASME, QQS Mill-S

ANGLE BAR

- » $\frac{1}{8}$ " – $\frac{1}{2}$ " thick
- » $\frac{3}{16}$ " – 6" legs
- » Unequal legs are available upon request
- » Custom formed sizes available upon request
- » 20' random lengths

FLAT BAR

- » $\frac{1}{8}$ " – 2" thick
- » Sheared & edged up to $\frac{1}{2}$ " thick
- » True mill bar up to 2" thick
- » Custom sizes are available upon request

ASTM / AISI	W. Nr.	UNS	EN
304	1.4301	S30400	X5CrNi18.10
304/304L	1.4301 / 1.4307	S30403	X5CrNi18.10 / X2CrNi18.10
304H	1.4948	S30409	X5CrNi18.10
321/312H	1.4541 / 1.4878	S32100/S32109	X6CrNiTi18.10
316L	1.4404	S31603	X3CrNiMo17.12.2
347/347H	1.4450	S34700/S34709	X6CrNiNb18.10
317L	1.4438	S31703	X2CrNiMo18.15.4
410	1.4006	S41000	X12Cr13
310S	1.4845	S31008	X8CrNi25.21
2205	1.4462	S32205	X2CrNiMoN22.5.3
630	1.4542	S17400	X5CrNiCuNb16.4
2507	1.4410	S32750	X2CrNiMoN25.7.4

other grades and thicknesses are available upon request

» OTHER PRODUCTS

TUBE VARIOUS SIZES AND LENGTHS

- » Round
- » Square
- » Rectangle

SANITARY VARIOUS SIZES AND LENGTHS

- » Tubes
- » Fittings



» NICKEL ALLOYS

PLATE

- » Thickness: from $\frac{1}{8}$ " up to 2"
- » Options up to 120" wide

ROUND BARS

- » Diameter: $\frac{1}{2}$ " to 3"
- » Grades: Alloy 400, K500

ASTM / AISI	W. Nr.	UNS	ASTM Plates / Bars
Alloy 200	2.4066	N02200	B162
Alloy 201	2.4068	N02201	B162
Alloy 400	2.4360	N04400	B127 / B164
Alloy 600	2.4816	N06600	B168
Alloy 601	2.4851	N06601	B168
Alloy 625	2.4856	N06625	B443
Alloy 800H	1.4958 / 1.4876	N08810	B409
Alloy 800HT	1.4959	N08811	B409
Alloy 825	2.4858	N08825	B424
Alloy C276	2.4819	N10276	B575
Alloy 20	2.4660	N08020	B463
Alloy K500	2.4375	N05500	B865 / B886

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Rolark is a partner of JACQUET

A worldwide leader in the distribution of processed stainless steel and nickel alloys.
34 sites in 19 countries. 9 000 clients in 60 countries.

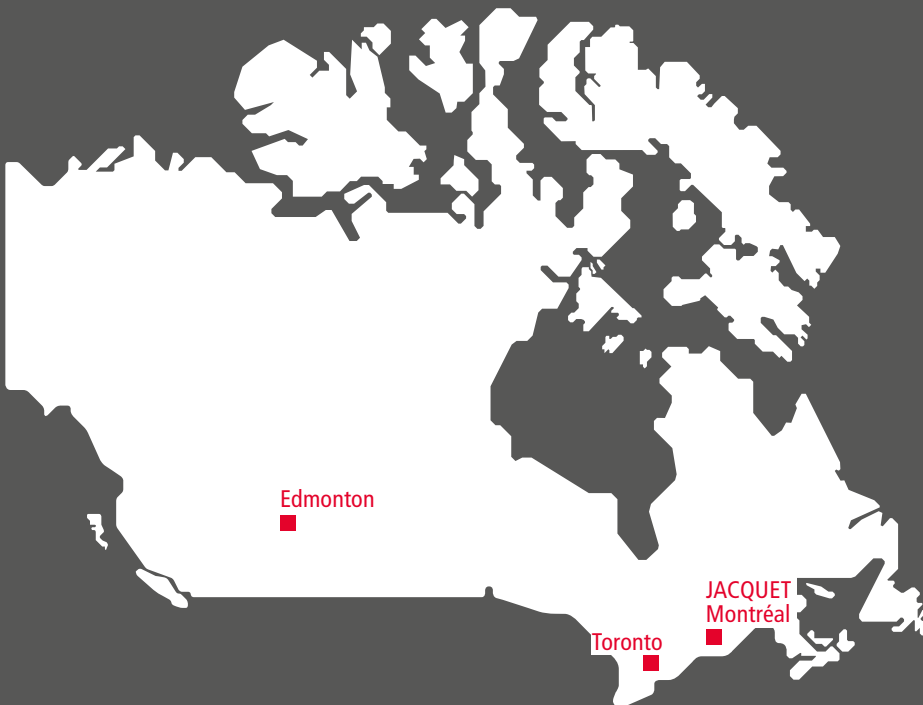


Locations

Austria	The Netherlands
Belgium	Poland
Canada	Portugal
China	Slovenia
Czech republic	Spain
Denmark	Sweden
Finland	Switzerland
France	United Kingdom
Germany	United states
Italy	

Rolark/JACQUET is a global company providing quality stainless steel and nickel alloy products to clients throughout the world. With 3 facilities in Canada and another 5 in the USA, Rolark/JACQUET provides top quality products throughout North America with extremely quick turn around times.

Since 1984 Rolark has become a leading one-stop service center that caters to specific requirements of a diverse customer base. We stock an extensive inventory of flat and long products. We also offer value-added services such as plasma cutting, laser cutting, waterjet cutting, saw cutting, shearing, bar edging and polishing. We combine all of our products and services with an uncompromising commitment to quality and customer satisfaction.



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